

NORTHWOOD TURNERS

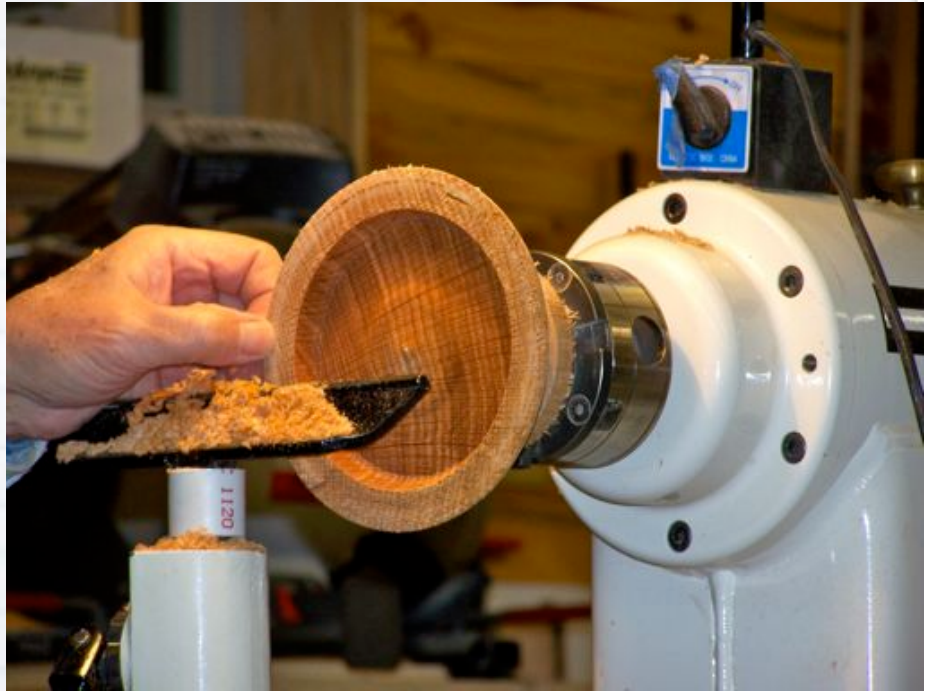
Greg Joseph Demo

2 PIECE HOLLOW FORMS

Greg Joseph gave us a demo on 2 piece hollow form turning. He was turning Red Oak that was wet and very fuzzy.

When putting the blank on the lathe, the top should be toward the head. Turn a tenon on both ends. Turn the rough shape of both the top and bottom. After the shape is turned part the top from the bottom using a thin parting tool. Greg parted the blank half way and then used a thin kerf hand saw to finish parting. He then started hollowing the top using a bowl gouge. He left about 3/8" rim and then cleaned the edge with a square end scraper. He used the scraper to cut the glue joint which was about 1/6" deep on the outside of the shoulder. No sanding or refining the inside. He then removed the top and mounted the bottom in the chuck. He started the hollowing of the bottom. He then started to fit the bottom glue joint tenon to the top to make sure the joint would fit without a gap. He then remove the top and added CA glue to

the bottom joint. He then fitted the top



the bottom glue joint. He then fitted the top to the bottom making sure the grain lined up from top to bottom and then pressed them tight with the golfball fitted tail. Then he refined the top and removed the tenon. He then cut into the center of the top until a small hole was created. He left a proud rim around the top about 2" in diameter. At this point you would need to sand both top and bottom. After sanding remove the bottom tenon making a concave cut on the bottom. He used a wider parting tool to remove the bottom from the tenon. The nipple left on the bottom can be removed by hand and sanded. Thanks Greg!

From our last Newsletter there were 2 web sites included. Copy and paste the into your browser and it will take you there. www.thompsonlathetools.com



HOLLOWING THE TOP USING A BOWL GOUGE. THE INSIDE DOES NOT HAVE TO BE SANDED OR REFINED.



GLUING THE JOINT OF THE BOTTOM THAT WILL FIT TO THE TOP. THIS IS MEDIUM CA GLUE AROUND THE INSIDE OF THE TENON.



LINE UP THE GRAIN OF THE TOP WITH THE BOTTOM AND PUSH TOGETHER WITH THE GOLFBALL FITTED TAIL.

Nothrwood turners

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March 2011 Secretaries Report

We discussed the Jamie Donaldson demo and workshops and everybody who attended came away with some new knowledge and insight about wood turning. This was a great opportunity for those who wanted to expand their turning horizons to do so. Ron Warshal will have other info in the newsletter about Jaimie and his workshops.

I want to take this opportunity to give Tim Muench a great big **THANK YOU** from the whole club for hosting the event.

At last month's meeting we talked about helping the Chippewa Valley chapter with their next symposium. It will take place in the Eau Claire area the first part of November. Ron Warshal has contacted them in regard to that but has not gotten a reply yet. I asked for the names of those who are interested in helping and so far I have; Greg Joseph, Ron Steffan, Ron Warshal, and myself. If there are any other interested members please give me a heads up. The reason for this is that we would like to have our own symposium or a symposium in our area in cooperation with another chapter and we need the hands on experience in order to make it a success.

Our chapter's picnic will take place at the Kingsbury's (same location as last year) on July 23rd. We will be making bottle stoppers with the women along with the trappings of a picnic which include some drinks and eats etc. More about the picnic will be forth coming.

The demo for next month will about tape chucking, jam chucking any kind of chucking. You are encouraged to bring along a turning that you have been reluctant to finish (take the foot off and clean up the bottom). This will be a hands on demo. You will be able to learn new techniques to become a better turner.

